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| APPLICATION NO.                                              | FILING DATE | FIRST NAMED INVENTOR | ATTORNEY DOCKET NO.     | CONFIRMATION NO. |
|--------------------------------------------------------------|-------------|----------------------|-------------------------|------------------|
| 09/535,015                                                   | 03/24/2000  | Shunpei Yamazaki     | 0756-2131               | 3052             |
| 7590 09/23/2004<br>ROBINSON INTELLECTUAL PROPERLY LAW OFFICE |             |                      | EXAMINER                |                  |
|                                                              |             |                      | CRANE, SARA W           |                  |
| 21010 SOUTHBANK STREET<br>PMB 955                            |             | ART UNIT             | PAPER NUMBER            |                  |
| POTOMAC FALLS, VA 20165                                      |             |                      | 2811                    |                  |
|                                                              |             |                      | DATE MAILED: 09/23/2004 | 4                |

Please find below and/or attached an Office communication concerning this application or proceeding.

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Application No.                                                                                                                                                                     | Applicant(s)                                                                                         |  |  |  |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|--|--|--|--|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 09/535,015                                                                                                                                                                          | YAMAZAKI ET AL.                                                                                      |  |  |  |  |
| Office Action Summary                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Examiner                                                                                                                                                                            | Art Unit                                                                                             |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Sara W. Crane                                                                                                                                                                       | 2811                                                                                                 |  |  |  |  |
| The MAILING DATE of this communication app                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | ears on the cover sheet with the c                                                                                                                                                  | orrespondence address                                                                                |  |  |  |  |
| Period for Reply                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b). | 66(a). In no event, however, may a reply be time within the statutory minimum of thirty (30) days also and will expire SIX (6) MONTHS from cause the application to become ABANDONE | nely filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133). |  |  |  |  |
| Status                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| 1) Responsive to communication(s) filed on 17 De                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | ecember 2003.                                                                                                                                                                       |                                                                                                      |  |  |  |  |
| <u> </u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| ·—                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| ,                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.                                                                                   |                                                                                                      |  |  |  |  |
| Disposition of Claims                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| 4)⊠ Claim(s) <u>2-13,15-27 and 29-42</u> is/are pending i                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | n the application                                                                                                                                                                   |                                                                                                      |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 4a) Of the above claim(s) is/are withdrawn from consideration.                                                                                                                      |                                                                                                      |  |  |  |  |
| 5) Claim(s) is/are allowed.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| 6)⊠ Claim(s) <u>2-23, 15-27, 29-42</u> is/are rejected.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| 7) Claim(s) is/are objected to.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| 8) Claim(s) are subject to restriction and/or                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | r election requirement.                                                                                                                                                             |                                                                                                      |  |  |  |  |
| Application Papers                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| 9) The specification is objected to by the Examine                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | r.                                                                                                                                                                                  |                                                                                                      |  |  |  |  |
| 10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| Applicant may not request that any objection to the                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| Replacement drawing sheet(s) including the correct                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| 11) The oath or declaration is objected to by the Ex                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| Priority under 35 U.S.C. § 119                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| 12) Acknowledgment is made of a claim for foreign                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | priority under 35 U.S.C. § 119(a)                                                                                                                                                   | )-(d) or (f)                                                                                         |  |  |  |  |
| a) ☐ All b) ☐ Some * c) ☐ None of:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | priority under do d.o.o. 3 110(a)                                                                                                                                                   | , (4) 5. (.).                                                                                        |  |  |  |  |
| 1.☐ Certified copies of the priority documents                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | s have been received.                                                                                                                                                               |                                                                                                      |  |  |  |  |
| 2. Certified copies of the priority documents                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                     | ion No                                                                                               |  |  |  |  |
| 3. Copies of the certified copies of the prior                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | ity documents have been receive                                                                                                                                                     | ed in this National Stage                                                                            |  |  |  |  |
| application from the International Bureau                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | ı (PCT Rule 17.2(a)).                                                                                                                                                               |                                                                                                      |  |  |  |  |
| * See the attached detailed Office action for a list                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | of the certified copies not receive                                                                                                                                                 | ed.                                                                                                  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| Attachment(s)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                     |                                                                                                      |  |  |  |  |
| 1) Notice of References Cited (PTO-892)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 4) ☐ Interview Summary<br>Paper No(s)/Mail D                                                                                                                                        |                                                                                                      |  |  |  |  |
| 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                     | Patent Application (PTO-152)                                                                         |  |  |  |  |
| Paper No(s)/Mail Date                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 6) Other:                                                                                                                                                                           |                                                                                                      |  |  |  |  |

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## **DETAILED ACTION**

Applicant requests a signed copy of the IDS of December 19, 2000. There doesn't seem to be any paper at all with that date in the IFW images of the file available to the examiner. Is this paper visible to Applicant? (Where?) Perhaps another copy could simply be provided for the examiner to consider.

## Claim Rejections - 35 USC § 103

The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

Claims 2-13, 15-27, and 29-42 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yamazaki et al., 5,210,050, in view of Zimmer, 4,140,548, Zhang et al., 5,388,000, and further in view of Fehlner et al., 5,372,860, Yamazaki et al., 5,365,080, Yamazaki et al., 5,313,076, and Kataoka et al., 5,913,111.

See reasons of record in the Office action of 23 October 2002. As noted there, the features recited in the pending claims are various combinations and permutations of the features taught in these references. Specifically, each reference is relied upon for the following teachings:

Yamazaki et al., 5,210,050, teaches in figure 1E a thin film transistor having semiconductor film 13, formed over substrate 11, which has insulating surface 12, and channel region 17. The hygrogen and oxygen concentrations taught overlap the ranges of claim 2.

Zimmer teaches in the abstract and cover figures the double layer gate insulator.

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Zhang et al. teaches the use of TFTs in display devices, although the preamble of the pending claims no longer requires any specific use. Column 11, lines 27-29, teaches to cover the semiconductor film and the gate electrode with oxide film 29 in order to form an interlayer insulator.

Fehlner et al. teaches at column 4, lines 21-24, that a silicon layer may contain fluorine as an aid in passivation of dangling bonds.

Yamazaki et al., 5,354,080, teahces to add fluorine to gate insulator.

Yamazaki et al., 5,313,076, teaches carbon and nitrigen in silicon in concentrations that overlap those claimed.

Kataoka et al. teaches at column 5, lines 22-25, to cover the device with a passivation film that can be organic resin.

Motivation for combining the various teachings was discussed in the previous Office action, and in each case the feature noted as taught by each of the references would have been obvious in order to obtain the specific advantages of that feature as set forth in the reference. Applicant's specification does not note any new or unexpected features of the various combinations recited, and in fact each feature seems to be incorporated for the specific reason noted in the prior art references. The only argument presented states simply that no one reference anticipates all of the claimed features.

The newly-added limitation of for example claim 21, requiring a "crystalline" semiconductor film, is taught in the abstract of Yamazaki et al., '050, which notes that there are crystal grains.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to S. Crane, whose telephone number is (571) 272-1652.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the Group receptionist, whose telephone number is (571) 272-1562.

Sara W. Crane Primary Examiner

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